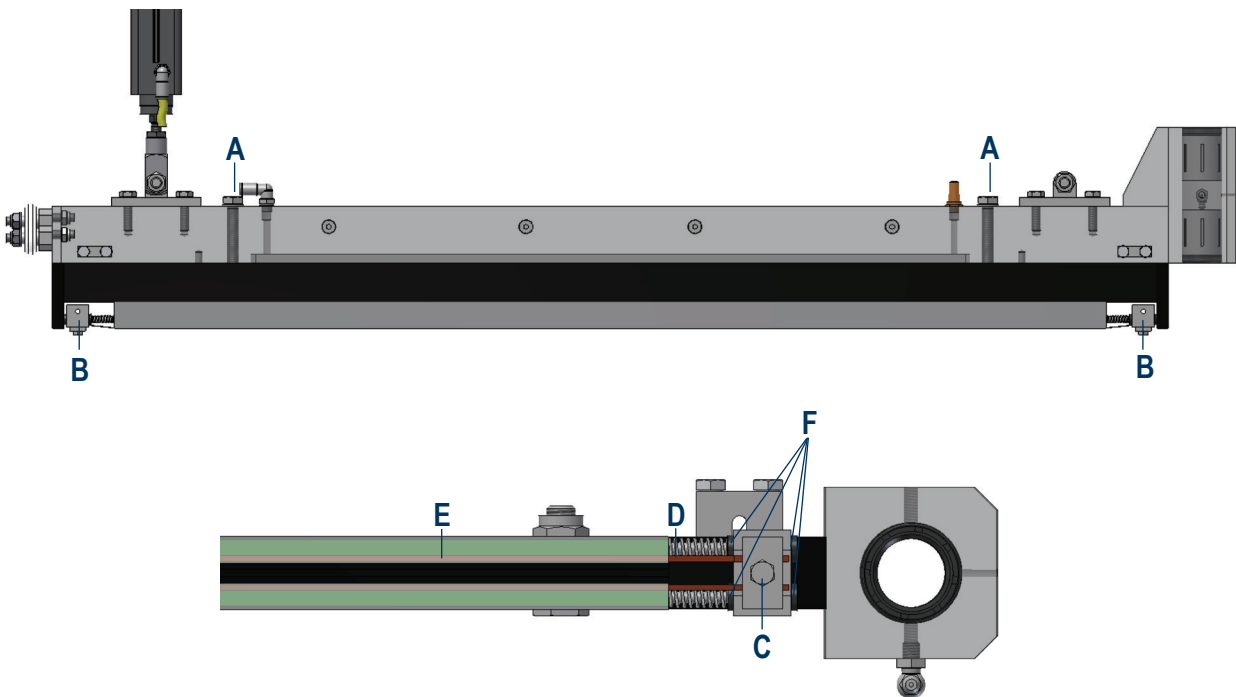


## How to replace the welding wire on your FWAL

1. Dismantle 2 bolts on the back of the upper part of the welding beam - position A
2. Dismantle 2 bolts on the welding clutch to remove the lower part of the welding beam - position B
3. Dismantle the bolt on both sides on the lower part of the welding beam - position C
4. Check the fiberglass list for wear and tear - smooth surface, no holes.
5. Remove and renew the welding wire - ensure welding wire is placed in the milling line - position D
6. Renew the Teflon tape - position E
7. Replace the 4 bushings in the welding clutch on both sides of the welding beam - Position F
8. Re-mount the bolts on both sides, ensure an a10 MM gab between welding clutch the frame - position C
9. Re-assemble the lower welding beam to the upper part of the welding beam by re-mounting bolts A and B



Welding wire - part number	Teflon tape - part number	Bushings
307-2182	307-1133	084-1345

### Contact

Central/Eastern Europe  
 Phone: +49 252 185 070  
 E-mail: [as.ce@frontmatec.com](mailto:as.ce@frontmatec.com)

Central/Eastern Europe, Poland  
 Phone: +48 227 345 551  
 E-mail: [as.ce@frontmatec.com](mailto:as.ce@frontmatec.com)

Northern Europe  
 Phone: +45 36 999 099  
 E-mail: [as.ne@frontmatec.com](mailto:as.ne@frontmatec.com)

Southern Europe  
 Phone: +34 932 643 800  
 E-mail: [as.se@frontmatec.com](mailto:as.se@frontmatec.com)

Russia  
 Phone: +7 495 424 9559  
 E-mail: [as.ru@frontmatec.com](mailto:as.ru@frontmatec.com)

Western Europe  
 Phone: +31 886 294 000  
 E-mail: [as.we@frontmatec.com](mailto:as.we@frontmatec.com)