

SERVICE SOLUTIONS // HOW TO

HOW TO SET UP A NEW KILL NUMBER & CHANGE POSITION OF PRINT ON YOUR AUTOMARKER M1

Add new kill number

1. Activate the LOGIN button on the control panel (can be performed both in run and standby mode)
2. Log on in User level mode: User "11" and password "4321" and press return. The screen will look as **picture A**
3. Activate the LOAD button. The screen will look as **picture B**
4. Add new kill number in "New next number" field - 1-9 digits. The number of digits available is adjusted in the level 2 SETUP menu.

NOTE: The Pre Data and New Post Data will only be visible if they are enabled in SETUP

5. Activate the SET button and field will be updated

Change position of print

1. Activate the LOGIN button on the control panel (can be performed both in run and standby mode)
2. Log on in Technician level mode: User "22" and password " 9999 " and press return - the screen will look like **picture C**
3. Go to field Print pos
4. Add value.

NOTE: A higher value will cause the print to be printed further down on the carcass

5. Go to numbers of digits and enter value 1-9, depending on chosen digits in the kill number
6. Go to print speed - enter speed in mm/s.

NOTE: This speed should more or less fit the chain speed: A higher number than the line speed will condense the print lengthwise, putting it lower will expand the print lengthwise

7. Press STATUS button to return to status screen

NOTE: To change between run and standby mode press the SET MODE button. The Automarker M1 will not print or count in standby mode

A



B



C



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