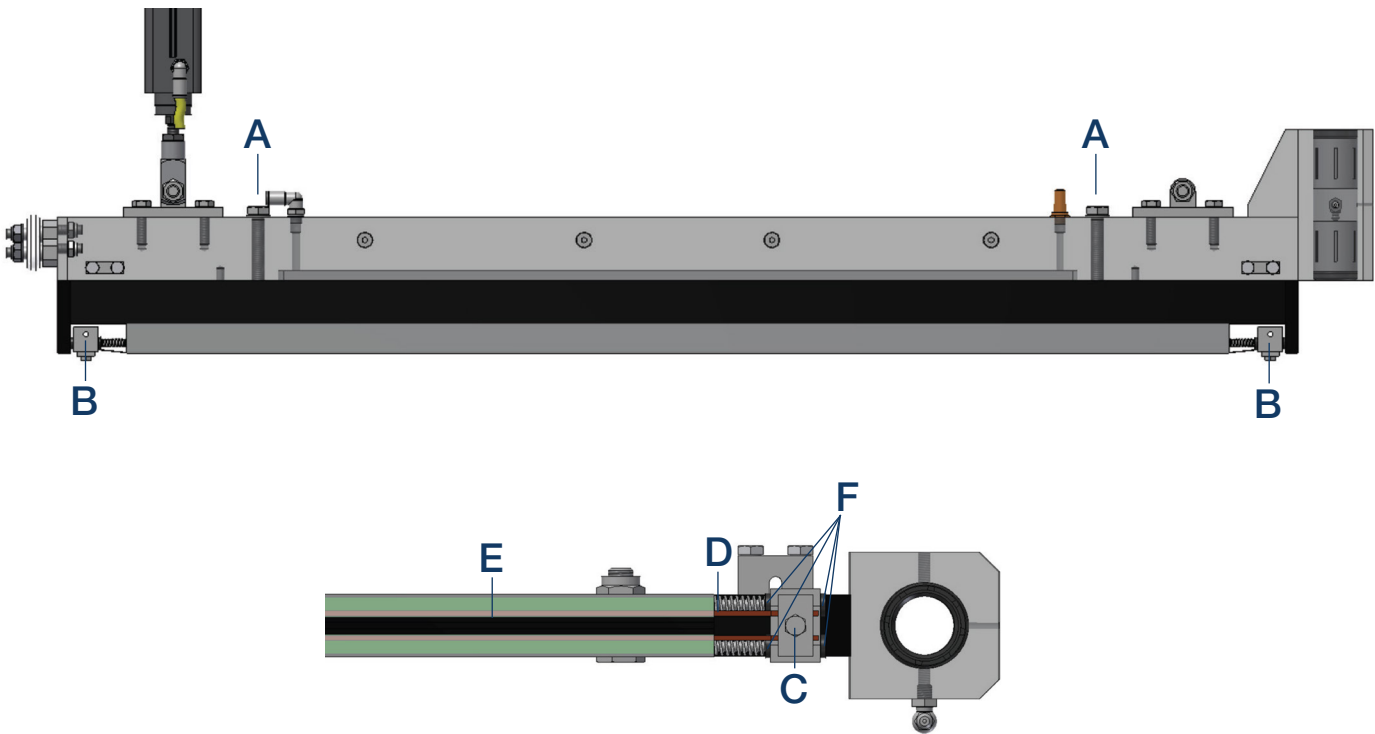


SERVICE SOLUTIONS // HOW TO

HOW TO REPLACE THE WELDING WIRE ON YOUR FWAL

- 1. Dismantle 2 bolts on the back of the upper part of the welding beam - position A
- 2. Dismantle 2 bolts on the welding clutch to remove the lower part of the welding beam - position B
- 3. Dismantle the bolt on both sides on the lower part of the welding beam - position C
- 4. Check the fiberglass list for wear and tear - smooth surface, no holes.
- 5. Remove and renew the welding wire - ensure welding wire is placed in the milling line - position D
- 6. Renew the Teflon tape - position E
- 7. Replace the 4 bushings in the welding clutch on both sides of the welding beam - Position F
- 8. Re-mount the bolts on both sides, ensure an a10 MM gab between welding clutch the frame - position C
- 9. Re-assemble the lower welding beam to the upper part of the welding beam by re-mounting bolts A and B



Welding wire - part number	Teflon tape - part number	Bushings
307-2182	307-1133	084-1345

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